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## IMPROVING THE EFFICIENCY OF ELECTRICITY USE IN THE DURRËS PORT

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# SCOPOUS OF THE PAPER

The objectives of the paper is to analysis the energy consumption at Durrës port and to find way to reduce the of energy consumption in order to increase the energy efficiency, to improve the efficiency of port-related activities, to implement latest trends in energy use and energy efficiency and to protect the environment and minimize pollution

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1. Analysis of actual consumption in the port of Durrës.
2. Experimental data.
3. How can improve the efficiency of electricity in port Durres:
  - ✓ Instalation of L.E.D lamps.
  - ✓ Electrification of cranes.
  - ✓ Installation of solar plant at Durrës port.
4. Conclusions.

# ANALYSIS OF ACTUAL CONSUMPTION IN THE PORT OF DURRËS

| Energy Uses                           | Energy Costs in 2020 (€) | Energy Costs in 2021 (€) | Energy Costs in 2022 (€) | Average Energy Costs (€) |
|---------------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Electricity                           | €732,444                 | €703,111                 | €806,111                 | €747,000                 |
| Diesel                                | €85,545                  | €85,712                  | €84,162                  | €85,000                  |
| Gasoline                              | €3,626                   | €5,715                   | €7,138                   | €5,000                   |
| <b>Total Average Costs for energy</b> |                          |                          |                          | <b>€839,000</b>          |

| Energy Uses | 2015      | 2016      | 2017      | Average Consumption |
|-------------|-----------|-----------|-----------|---------------------|
| Electricity | 6,592 MWh | 6,328 MWh | 7,255 MWh | <b>6700 MWh</b>     |
| Diesel      | 64.3 Ton  | 59.5 Ton  | 57.6 Ton  | <b>60 Ton</b>       |

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| Type of light     | Power | Quantity | Annual working hours | Yearly consumption | Energy prices | Annual cost |
|-------------------|-------|----------|----------------------|--------------------|---------------|-------------|
|                   | kW    | pieces   | hour/year            | kWh/year           | Euro/kWh      | Euro/year   |
| Projector SAP - T | 0.25  | 206      | 4015                 | 206772.5           | 0.175         | 36,185.2    |
| Projector SAP - T | 0.4   | 32       | 4015                 | 51392              | 0.175         | 8,993.6     |
| Projector SAP - T | 0.6   | 51       | 4015                 | 122859             | 0.175         | 21,500.3    |
| Projector SAP - T | 1     | 89       | 4015                 | 357335             | 0.175         | 62,533.6    |
| Projector HQL - T | 0.25  | 135      | 4015                 | 135506.25          | 0.175         | 23,713.6    |
| Fluorescent lamps | 0.018 | 1672     | 4015                 | 120835.44          | 0.175         | 21,146.2    |
| Fluorescent lamps | 0.036 | 272      | 4015                 | 39314.88           | 0.175         | 6,880.1     |
| total             |       |          |                      |                    |               | 180,952.6   |

# EXPERIMENTAL DATA

To be as sure as possible about the saving of electricity in port lighting, we have done a study where in two towers with the same height (25m) and the same number of projectors (6 projectors), the replacement of the existing luminaries with brighter ones was carried out LEDs.

- ✓ Specifically, on one pillar, 6 SAP-T 600 W projectors have been replaced with 250 W LED lamps, which achieve the same luminous flux.
- ✓ On the other pillar, 6 SAP-T 1000 W projectors have been replaced with 400 W LED lamps, which achieve the same luminous flux

# EXPERIMENTAL DATA

- a) The tower with the existing luminaire of type SAP -T 1000 W – consumes about 80 kWh of electricity, providing a light flux of 15 – 45 lux at a distance of 1 – 15 m from the tower.
  - ✓ The tower with the 400 W LED-type illuminator – consumes about 32 kWh of electricity, providing a light flux of 15-45 lux at a distance of 1-15 m from the tower.
- b) The tower with the existing SAP-T 600W type luminaire – consumes about 50 kWh of electricity, providing a 15-40 lux lighting flux at a distance of 1-15 m from the tower.
  - ✓ Tower with 250 W LED type lighting - consumes about 32 kWh of electricity, providing a 10-30 lux lighting flux at a distance of 1-15 m from the tower.
- c) From the data obtained in the field, it results that the consumption of electricity is reduced by 60% if we use LED lamps instead of Low-Pressure Sodium HID lamps.

# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

- ✓ Installation of LED lighting systems.

| Light Type          | Quantity | Power | Required Output | Working Life | Average Unit Price | Total Price |
|---------------------|----------|-------|-----------------|--------------|--------------------|-------------|
| LED Security lights | 450 pcs  | 560 W | 80,000 Lumen    | 50,000 hours | €400               | €180,000    |
| LED Street lights   | 75 pcs   | 80 W  | 12,000 Lumen    | 50,000 hours | €90                | €7,000      |

# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

✓ Installation of LED lighting systems.

| Metal Halides   | Number of lights | Power   | Number of hours per day | Number of days per year | Price per Lamp | Annual Energy use Halides | Energy costs per year | Annually distributed cost | Annual Cost for Metal Halides |
|-----------------|------------------|---------|-------------------------|-------------------------|----------------|---------------------------|-----------------------|---------------------------|-------------------------------|
| Security lights | 450              | 1,000 W | 11 hrs                  | 365 days                | €20            | 1,300 MWh                 | € 147,200             | €2,600                    | €149,800                      |
| Street lights   | 75               | 150 W   | 11 hrs                  | 365 days                | €10            | 33 MWh                    | € 3,700               | €300                      | €4,000                        |
| Totals          |                  |         |                         |                         |                | 1,350 MWh                 | € 150,900             | €3,900                    | €153,800                      |

| LED Lights      | Number of lights | Power | Number of hours per day | Number of days per year | Price per Lamp | Annual Energy use Halides | Energy costs per year | Annually distributed cost | Annual Cost for Metal Halides |
|-----------------|------------------|-------|-------------------------|-------------------------|----------------|---------------------------|-----------------------|---------------------------|-------------------------------|
| Security lights | 450              | 560 W | 11 hrs                  | 365 days                | €400           | 736 MWh                   | € 82,400              | €5,400                    | €87,800                       |
| Street lights   | 75               | 80 W  | 11 hrs                  | 365 days                | €90            | 18 MWh                    | € 2,000               | €180                      | €2,200                        |
| Totals          |                  |       |                         |                         |                | 750 MWh                   | € 84,400              | €5,600                    | €90,000                       |

# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

- ✓ Installation of LED lighting systems.

As a conclusion:

1. The replacement of the current lamps with LED ones requires an investment of about €187,000.
2. From the tables above it is evident that annual costs of Metal halides are around €154,000, while annual costs of LEDs are around €90,000.
3. The annual savings from the replacement of halide lamps with LED fixtures is around €64,000/year. This is a good outcome, because it means that the savings will pay back the costs within 3-4 years..

# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

## ✓ Crane electrification

| Parameter description                        | TEREX MHC 5150  |                | Fantuzzi MHC 130 |                |
|--|-----------------|----------------|------------------|----------------|
|  | Diesel          | Electric       | Diesel           | Electric       |
| Average load                                 | 110 kW          | 110 kW         | 100 kW           | 100 kW         |
| Assumed use of cranes per year               | 3,000 hrs       | 3,000 hrs      | 3,000 hrs        | 3,000 hrs      |
| Total energy consumption per year            | 320 MWh         | 320 MWh        | 290 MWh          | 290 MWh        |
| Fuel consumption / Electrical power factor   | 0.24 l/kWh      | 0.9            | 0.23 l/kWh       | 0.9            |
| Annual consumption of Diesel / Electricity   | 77,000 l        | 356 MWh        | 66,000 l         | 320 MWh        |
| Diesel/Electricity rate in Albania           | 1.435€/l        | 112 €/MWh      | 1.35 €/l         | 112 €/MWh      |
| <b>Yearly expense for diesel/electricity</b> | <b>€110,000</b> | <b>€40,000</b> | <b>€95,000</b>   | <b>€35,000</b> |
| <b>Savings of crane electrification</b>      | <b>€70,000</b>  |                | <b>€60,000</b>   |                |

# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

- ✓ Installation of Solar plant.



# HOW CAN IMPROVE THE EFFICIENCY OF ELECTRICITY

✓ Installation of Solar plant.

| Parameter Descriptions       | Yingli YGE 60           | TrinaTSM325P D14        | Hyunday RG series       | Sunpreme Maxima 520     | SunPower Maxeon 3       |
|------------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| Efficiency                   | 15.00%                  | 16.70%                  | 18.44%                  | 20.2%                   | 22.6%                   |
| Solar insolation             | 1800 kWh/m <sup>2</sup> | 1800 kWh/m <sup>2</sup> | 1800 kWh/m <sup>2</sup> | 1800 kWh/m <sup>2</sup> | 1800 kWh/m <sup>2</sup> |
| Performance coefficient      | 75%                     | 75%                     | 75%                     | 75%                     | 75%                     |
| <b>Buildings</b>             |                         |                         |                         |                         |                         |
| Area of Building Roofs       | 13,600 m <sup>2</sup>   | 13,600 m <sup>2</sup>   | 13,600 m <sup>2</sup>   | 13,600 m <sup>2</sup>   | 13,600 m <sup>2</sup>   |
| Energy produced              | 2,750 MWh/yr            | 3,000 MWh/yr            | 3,400 MWh/yr            | 3,700 MWh/yr            | 4,100 MWh/yr            |
| <b>Parking Lots</b>          |                         |                         |                         |                         |                         |
| Area of Parking Lots         | 16,000 m <sup>2</sup>   | 16,000 m <sup>2</sup>   | 16,000 m <sup>2</sup>   | 16,000 m <sup>2</sup>   | 16,000 m <sup>2</sup>   |
| Energy produced              | 3,250 MWh/yr            | 3,600 MWh/yr            | 4,000 MWh/yr            | 4,400 MWh/yr            | 4,900 MWh/yr            |
| <b>Total Energy produced</b> | <b>6,000 MWh/yr</b>     | <b>6,600 MWh/yr</b>     | <b>7,400 MWh/yr</b>     | <b>8,100 MWh/yr</b>     | <b>9,000 MWh/yr</b>     |

# CONCLUSION

- ✓ Crane electrification
- ✓ The cranes at Durrës port are diesel-power where convert the energy of fuel into electric energy to power up the moving parts, the energy consumption by these is considerable.
- ✓ Annual energy consumption of Metal halides lights is around €154,000, a considerable value.
- ✓ Base the data of energy consumption, the yearly consumption of energy at Durres port varies from 6300 to 7300 MWh, while the average consumption is 6600 MWh.
- ✓ It is hard to predict, whether this consumption will increase as a result of increased business, or will decrease as a result of energy efficiency measures that will be taken in the future.
- ✓ The annual savings from the replacement of halide lamps with LED fixtures is around €64,000/year. This is a good outcome, because it means that the savings will pay back the costs within 3-4 years.

# RECOMMENDATIONS

- One of the fastest and most efficient ways to reduce electricity consumption is to replace the current lamps with LED lamps in all areas of the facility.
- The consumption of electricity is reduced by 60% if we use LED lamps instead of Low-Pressure Sodium HID lamps.
- The best scenario towards this intention is the substitution of diesel with electricity from the grid, since electricity is relatively cleaner and will minimize greatly the pollution locally.
- Installing PV panels to produce energy is one of the best ways to generate renewable energy and to reduce significantly the pollution.
- The generated energy from PV panels can be used for the internal needs of the port and to minimize electricity taken from the grid.



**Thank You for your attention**